



DETAIL E

CENTER FIRE RIFLE						
	Thread	A (Major)	B (Pitch Diameter)	C (Undercut)	D (Min Barrel O.D.)	
AR15	1/2X28	0.498	.4768 (Max) .4740 (Min)	.457	.600	
	9/16X24	0.5605	.5354 (Max) .5325 (Min)	.512	.662	
Common	5/8X24	0.623	.5979 (Max) .5949 (Min)	.575	.725	
SAKO	M18X1.0	0.707	.6820 (Max) .6791 (Min)	.653	.800	
AI	M18X1.5	0.707	.6691 (Max) .6655 (Min)	.628	.800	
BARRETT	3/4X20	0.748	.7175 (Max) .7142 (Min)	.690	.850	
DTA	3/4X24	0.748	.7217 (Max) .7176 (Min)	.700	.850	
	3/4X28	0.748	.7268 (Max) .7239 (Min)	.707	.850	



Thunder Beast Arms Corporation

Note:
1. Thread specifications are to Class 3 fit / 4g6h

TITLE:
THREAD GUIDE

Drawn by: Dan D

SIZE A	DWG NO. 14U	REV A
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