



**For M24x1 Face Mount thread specs please contact TBAC customer service. Factory AI M24x1 barrels will need to be inspected

Thread	AA (Major)	BB (Pitch Diamter)	CC (Undercut)	DD (Min Barrel OD)
7/8-24	0.869-0.873	0.8448-0.8479	0.810	0.975
7/8-14	0.869-0.873	0.8245-0.8286	0.770	0.975
1-14	0.994-0.998	0.9494-0.9536	0.895	1.100
M25x1.5	0.975-0.982	0.9387-0.9446	0.900	1.100
M24x1 Face Mount	**	**	**	

Notes:
 DATUM "A" FEATURE IS DEFINED AS THE LAST 3.000" (76.2MM) OF THE BORE AT THE MUZZLE END OF THE BARREL. MEASURED 1" (25.4MM) PAST THE END OF THE BORE

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	Kurtis P 4/16/24
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±.005	Q.A.	
		THREE PLACE DECIMAL ±.0005	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:	(C) Copyright 2024 THUNDER BEAST ARMS CORP, All Rights Reserved	
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

Thunder Beast Arms Corporation

TITLE:
 TBAC BSR Barrel Thread Specs

SIZE **A** PROGRAM NO. REV **A**

SCALE: 1:2 WEIGHT: SHEET 1 OF 1